

## Starlight

Starlight ist der ideale Transfer für Werbekleidung für besondere Veranstaltungen oder auch für Sportbekleidung. Starlight reflektiert Licht, das schafft Aufmerksamkeit und verbessert die Sichtbarkeit.



For more detailed press instructions for Starlight on various fabrics, click [here](#).



### Description

Starlight is a Flextrans based transfer, printed on a reflective carrier foil which gives the reflective properties after heat sealing the transfers on textile. Due to the added reflective properties the stretching ability is limited. Starlight is compliant to Oekotex 100, class I, under certificate number 1110043 Centexbel.

### Application

Because of its flexibility, Starlight transfers are ideal for sportswear, Lycra garments and various other fabrics with a stretch. It is not especially developed for workwear applications. For workwear we refer to Truflex as the transfer of choice.

### Properties

Starlight is wash resistant up to 40 °C mild coloured home washing (due to glass beads for reflection). Suitable for all textiles which allow the thermoplastic adhesive to penetrate and bind itself to it and which are resistant to its application temperatures.

### Physical properties

Various, depending on size.

### Limitations of use

None, when care label instructions of the underlying textile are followed. Please note: Starlight is not

suitable for industrial laundry processes.

## Before sealing

Ensure that the to be marked textile is free of lint, dust, dirt. No seams, zippers, buttons etc. should be near the location where the heat sealing will be performed.

Remark: Good bonding can be prevented in pre-conditioned fabrics with a dirt or water repellant coating such as fluor carbon finishes or flame retardant finishes.

## Heat seal instructions

| Type                  | Temperature °C | Time seconds | Pressure kg/cm2* | Washing |
|-----------------------|----------------|--------------|------------------|---------|
| Starlight (cold peel) | 150°C          | 15           | 0,5              | 40 °C   |

Make sure that the sealing plate of the machine is clean and undamaged. Position the Starlight transfer with the glue side downwards, onto the garment. Close the heat seal press with the set temperature, time and pressure.

*\* For an optimal heat sealing result we advise to set the pressure on any large platen pneumatic heat seal press to 3-5 bar on the pressure regulator of the machine, when using the standard issued underplaten. When using smaller underplatens, decrease pressure to avoid damage to the transfers.*

- Preferably leave the garment to cool down for a few seconds so the heated glue can set, before taking it off the machine and peeling off the polyester carrier foil
- Pre-sealing can amend problems with adhesion on certain repelling or flame retardant coated textiles
- Re-sealing, with baking paper covering the transfer, for another 7-10 seconds is recommended for an optimal heat sealing result.

## Precautions

No specific safety measures are required when working with this product. We advise to ventilate well at heat sealing activities, since vapours may occur from any textiles being processed.

## Hazards identification

The product has not been subjected to classification following the European legislation. Special hazards designation for humans and environment: Not applicable.

## Cleaning

Starlight transfers are suitable for a domestic wash up to a maximum temperature of 40 °C.

## Handling and storage

Keep away from oxidizing agents, from strongly alkaline en strongly acid materials. Store out of direct

sunlight, in a cool and dry place.

Shelflife: 1 year (12 months) when stored in their original packing, out of direct sunlight, in a cool and dry place.

## Exposure controls / personal protection

Ensure a sufficient amount of fresh air when there is a risk of release of fumes, for instance when heating the product.

Personal protection equipment:

- For the hands: None
- For the eyes: None
- For the skin: None
- For breathing: None

## Disclaimer

This information is based on the current state of our knowledge. It is however, no guarantee of product features and no contractual relationship.

| Starlight Reflective Transfers (up to 40 °C home wash)                         |                      |                       |                                 |
|--------------------------------------------------------------------------------|----------------------|-----------------------|---------------------------------|
| Type of fabric                                                                 | Temp. °C             | Pressing time in sec. | Pressure in Bar Low/Medium/High |
| Fleece, 100% Polyester                                                         | 150                  | 12                    | 4-5                             |
| Polyurethane or PVC coated polyester (rainwear), cover with baking paper       | 135 - 150            | 15                    | 2 - 3                           |
| Knitted fabrics, 100% polyester, viscose, acrylic (Sportswear, light workwear) | 150<br>Repress       | 12<br>7-10            | 4-5                             |
| Knitted fabrics, 100% wool, cotton (Sportswear, light workwear)                | 155 - 165<br>Repress | 15<br>7-10            | 4-5                             |
| Knitted fabrics, cotton or polyester with elastane 98%/2%                      | Preheat<br>135 - 150 | 10<br>15              | 2-3                             |

|                                                                        |                |            |     |
|------------------------------------------------------------------------|----------------|------------|-----|
| Cotton or polyester cotton<br>65%/35%                                  | 150            | 15         | 4-5 |
| Flame-retardant cotton or<br>polyester cotton (FR<br>treated, Proban®) | Preheat<br>150 | 7-10<br>15 | 4-5 |
| Cotton/polyamide<br>55%/45%                                            | 150            | 15         | 4-5 |
| Cotton/polyester<br>65%/35% or 60%/40%<br>(with DWR finish)*           | 150            | 15         | 4-5 |
| Aramide/Viscose<br>50%/50%                                             | 150            | 15         | 4-5 |
| Linnen, 100%                                                           | 150            | 15         | 4-5 |
| Aramid (Nomex III), 100%                                               | 150            | 15         | 4-5 |
| Polyamide (Nylon), 100%<br>(with DWR finish)*                          | 150            | 15         | 4-5 |
| Polyester 100% (with<br>DWR finish)*                                   | -              | -          | -   |
| Polyester Cleanroom<br>material anti-static<br>99%/1%                  | Preheat<br>150 | 7-10<br>18 | 4-5 |

*\*DWR finish: Durable Water Repellent finish, meaning a water (dirt, oil) repellent coating on textiles based on silicone, nanotechnology, wax, and fluorocarbon.*

*FR: Flame Retardant*

## Disclaimer

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