



Dhr. Mark Neher THERMOPATCH BV Draaibrugweg 14 NL-1332 AD ALMERE NEDERLAND

Your notice of 2025-07-03

Your reference e-mail our reference CR/2551_2025 **date** 2025-07-04

Certification report

1. Description of the tested article as indicated by the client:

quality name: heat seal transfer 'Truflex FR' on textile code APIU0001S (Sioen)

image of the tested transfer:



composition: transfer: Silk screen printed flame retardant heat seal transfer with

thermoplastic adhesive

fabric: CV/WO/PA/AR/AST 54/20/20/5/1% 375 g/m²





addressee THERMOPATCH BV our ref. CR/2551 2024 **date** 2025-07-04

page number

2. Executed tests:

tests from EN ISO 11611	Requirements for each	Result	pass/fail
(2015)	individual test		
flame spread ISO 15025	No flaming to the top or	No flaming to the top or	Pass
procedure A on transfer	either vertical edge	either vertical edge	
after 5*(75°C proc. 4.2 +	No flaming or molten debris	No flaming or molten debris	
proc. A tumble dry) ISO	No hole (≥ 5 mm) formation in	No hole formation	
15797: 2018	any direction		
	After glow time $\leq 2s$	No afterglow	
	No afterglow shall spread in the	_	
	undamaged area		
	After flame time $\leq 2s$	No afterflame	

tests from EN ISO 11612	Requirements for each	Result	pass/fail
(2015)	individual test		
flame spread ISO 15025	No flaming to the top or	No flaming to the top or	Pass
procedure A on transfer	either vertical edge	either vertical edge	
after 5*(75°C proc. 4.2 +	No flaming or molten debris	No flaming or molten debris	
proc. A tumble dry) ISO	No hole (≥ 5 mm) formation in	No hole formation	
15797: 2018	any direction		
	After glow time $\leq 2s$	No afterglow	
	No afterglow shall spread in the		
	undamaged area		
	After flame time $\leq 2s$	No afterflame	

Detailed results can be found in:

Centexbel Analysis report 25.02974.01 of 2025-06-27





addressee THERMOPATCH BV our ref. CR/2551 2024 **date** 2025-07-04

page number

3. Conclusion:

The tested material transfer 'Truflex FR' on textile code APIU0001S fulfils the requirements for the performed tests of

EN ISO 11611: 2015 EN ISO 11612: 2015

The personal protective equipment itself still has to be type tested by a notified body.

Christophe Cousyn

By order of Inge De Witte Certification Manager