



Dhr. Mark Neher THERMOPATCH BV Draaibrugweg 14 NL-1332 AD ALMERE NEDERLAND

**Your notice of** 2025-07-03

Your reference e-mail our reference CR/2550\_2025 **date** 2025-07-04

## Certification report

## 1. Description of the tested article as indicated by the client:

quality name: heat seal transfer 'Truflex FR' on textile code APIW0001K (Sioen)

image of the tested transfer:



composition: transfer: Silk screen printed flame retardant heat seal transfer with

thermoplastic adhesive

fabric: CO/PES/AST 75/24/1% 350 g/m<sup>2</sup>





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## 2. Executed tests:

tests from EN ISO 11611 (2015)	Requirements for each individual test	Result	pass/fail
flame spread ISO 15025 procedure A on transfer after 5*(75°C proc. 4.2 + proc. A tumble dry) ISO 15797: 2018	No flaming to the top or either vertical edge No flaming or molten debris No hole (≥ 5 mm) formation in any direction	No flaming to the top or either vertical edge No flaming or molten debris No hole formation	Pass
	After glow time $\leq 2s$ No afterglow shall spread in the undamaged area After flame time $\leq 2s$	No afterglow	

tests from EN ISO 11612 (2015)	Requirements for each individual test	Result	pass/fail
flame spread ISO 15025	No flaming to the top or	No flaming to the top or	Pass
procedure A on transfer	either vertical edge	either vertical edge	
after 5*(75°C proc. 4.2 +	No flaming or molten debris	No flaming or molten debris	
proc. A tumble dry) ISO	No hole ( $\geq 5$ mm) formation in	No hole formation	
15797: 2018	any direction		
	After glow time $\leq 2s$	No afterglow	
	No afterglow shall spread in the		
	undamaged area		
	After flame time $\leq 2s$	After flame time $\leq 2s$	

Detailed results can be found in:

Centexbel Analysis report 25.02974.01 of 2025-06-27





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## 3. Conclusion:

The tested material transfer 'Truflex FR' on textile code APIW0001K fulfils the requirements for the performed tests of

EN ISO 11611: 2015 EN ISO 11612: 2015

The personal protective equipment itself still has to be type tested by a notified body.

Christophe Cousyn

By order of Inge De Witte Certification Manager