

Patches in special sizes and materials for mending gloves



Glove Mending Patches

Industrial gloves are expensive

and it pays off when they can be repaired. Especially the gloves that contain simulated leather and fire resistant material. For this reason we have a range of special patches in our program that has been developed for glove mending.



Finger repair

The damaged finger should be placed on the lower press platen of your heat seal machine with remaining fingers folded away from platen area. Place appropriate size patch on top of area to be mended and activate the press. When using a butterfly patch to mend both sizes of a finger, preheat finger and fold patch over finger tip. Heatseal patch on one size of finger, turn glove over and repeat procedure.

Palm repair

Place palm on lower press platen with damaged area facing up. Stretch fingers to make glove as flat as possible. If necessary, close press for a few seconds to flatten palm. Then proceed as above.

Repairs between fingers

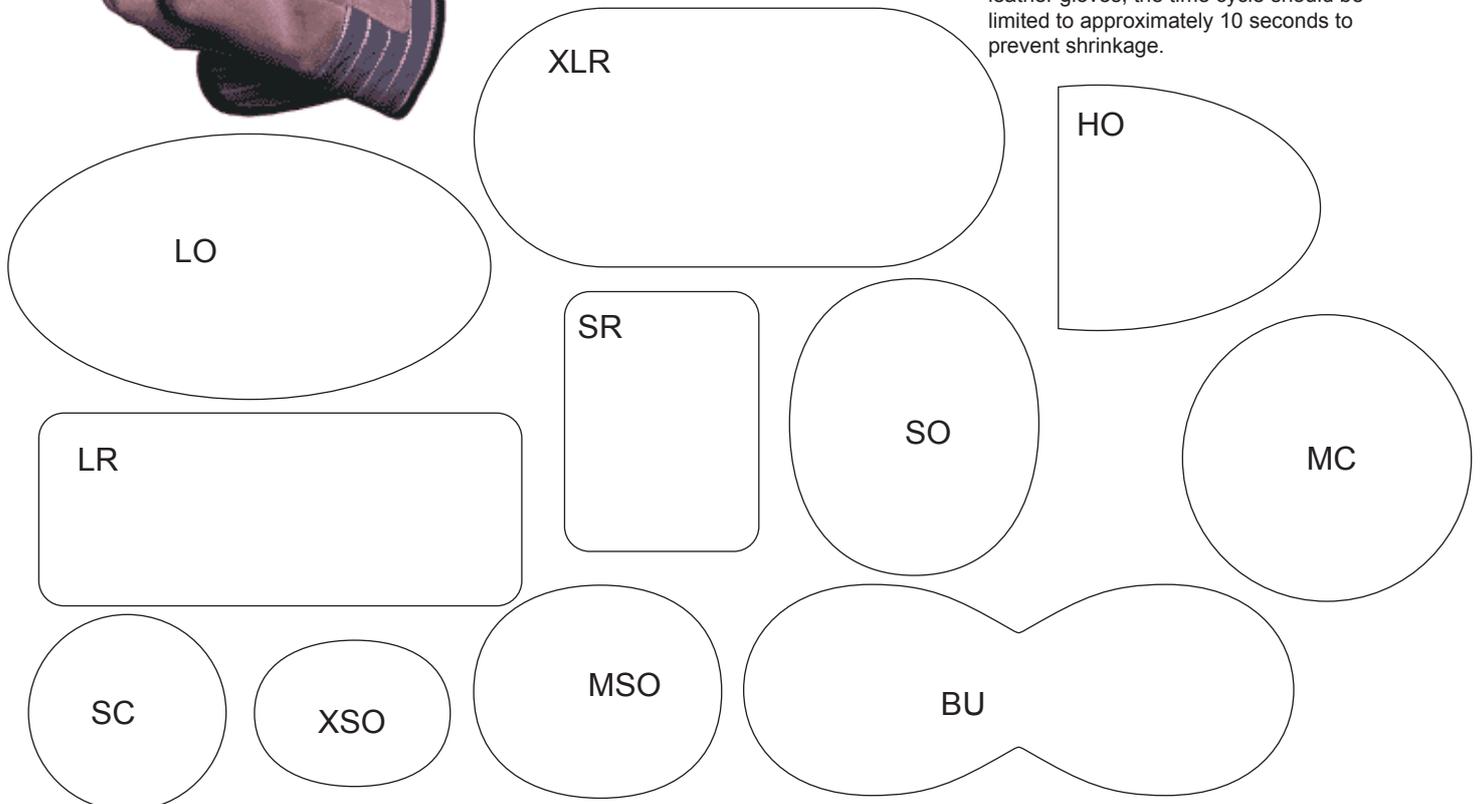
Repairs, particularly between the thumb and index finger, can be simplified by first spreading the fingers apart and preheating. Then proceed as above.

Why preheat?

Preheating flattens the area to be mended for easier positioning of the patch. It also heats the glove, so the patch becomes tacky when placed in contact with the heated glove and remains in place until the permanent repair is made. Proper preheating takes about 8 seconds.

Press time

Varying with type of glove the press time is 8 to 15 seconds. Please bear in mind that when repairing leather gloves, the time cycle should be limited to approximately 10 seconds to prevent shrinkage.



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