Thermopatch
Since 1934

Minute-Mark

Highlights • **Iron on** • **Full color** • **Photographic images**

Images

Thermopatch has developed a new application which can be used on almost all delicate garments : **Minute-Mark.**

Minute-Mark can be sealed on with a Thermopatch heat seal machine set at a low temperature or with a hand iron.

Hand iron and heat seal

Minute-Mark can be hand ironed on! First turn off the steam and set the iron to the wool(medium)setting. Next place the Minute-Mark product in the desired position on the material and then lay the protective paper that is supplied with the designs inbetween the Minute-Mark design and the hand iron. Use a hard surface and press the hand iron down firmly for 60 seconds.

The ability to hand iron offers an unlimited amount of options. The lower heat required to apply this means a wider array of delicate materials can be used without damaging the product or leaving a heat imprint.

Thermopatch heat seal machine, conditions are as follows:

- 270°F for 14 to 20 seconds or
  300°F for 10 to 12 seconds

Possibilities

Because of our newest printing techniques the Minute-Mark product can be produced in almost any color, shape and size; there are almost no limitations. Moreover, the applications can also contain a photographic image.

The Minute-Mark product can be delivered in standard sizes, up to 80 sq inches, with a minimum quantity of 15 pieces per design. Larger sizes are custom and quoted seperately.

Note: If you are looking for an application for a harsher wash, try our Digi-Print products.

Specifications: For technical details please see our Specifications leaflet which can be downloaded from our website at www.thermopatch.com

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Deco-Print.net

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(Prices subject to change without notice)

(All prices per piece/per design)

Size in square inches	QUANITY																		
	15	25	50	75	100	150	200	300	400	500	600	700	800	900	1000	1500	2000	5000	10000
up to 15"	3.87	3.35	2.37	2.17	1.85	1.59	1.38	1.22	1.20	0.99	0.87	0.83	0.76	0.73	0.69	0.65	0.64	0.58	0.51
16" - 80"	7.79	7.08	5.29	4.62	3.88	3.62	3.03	2.65	2.38	2.19	2.07	1.97	1.87	1.80	1.69	1.60	1.53	1.44	1.33

MINIMUM QUANTITY = 15 PIECES

$25 SET UP CHARGE PER ORDER (NEW AND REPEAT)
PLEASE REQUEST QUOTE FOR SIZES/QUANTITIES THAT FALL OUTSIDE THIS PRICE CHART
SHIP DATE 5 WORKING DAYS FROM ARTWORK APPROVAL

POSITIONING TAPE & DISPENSER		
FIXTAPE	HEAT RESISTANT POSITIONING TAPE 1/2" X 216 FT	19.60
FIXDISP	POSTIONING TAPE DISPENSER	55.89

To help with placement of Minute-Mark, try using our heat resistant Fixation Tape to hold the design in place before heat-sealing.