Thermopatch
an Avery Dennison Company

Truflex/Truflex FR/Flextrans
Screen Printed Transfers

High Quality Look

HIGHLIGHTS

- **High Quality Design**
- **Sits ontop of the Fabric**
- **Truflex - Industrial Washable**
- **Truflex FR - Flame Retardent**
- **Flextrans - Strechable**
- **Easy Placement**
- **Low Minimum Quantities**
- **PMS Color Matching Available**

HIGH DEFINITION LOOK

Truflex, Truflex FR and Flextrans are screen printed transfer, designed to give a high quality appearance and stand-out on the garment.

Truflex transfer is perfect for garments that go through tough washes. **Flextrans** is designed to stretch more with the garment. **Truflex FR** has flame retardent qualities in the adhesive. To see the certification pages for this FR product, please visit our website and search Truflex FR. PMS color matching is also available with all of these processes.

Once heat-sealed, these warm peel transfers cannot be removed and will not fade. They are supplied on a clear carrier, making it easy to place the design on the garment for heat-sealing. Minimum order quantity is 25 pieces, orders above 25 must be ordered in multiples of 25.

Email us your artwork along with sizing and quantities for a custom quote.
To speed up artwork, provide the design in one of the below formats.

- Adobe Illustrator file AI
- Corel Draw CDR
- Encapsultes Post Script (EPS)

Fabric	Truflex/Truflex FR Temp (F)	Truflex/Truflex FR Seal Time (seconds)	Flextrans Temp (F)	Flextrans Seal Time (seconds)
Cotton	365	10	300	12
Cotton w/Proban Finish	365	10	300	14
Cotton/Polyester 65/35 or 60/40	365	10	300	10
Cotton/Aramide	365	10	300	12
Cotton/Cordura 55/45	365	10	300	12
Cotton/Lycra 88/2	365	10	300	12
Polyester (including Cleanroom)	365 2nd	10 04	300 2nd	12 04
100% Polyester w/anti-acid treatment	365	10	300	12
Polyester/Cotton 85/15 w/Teflon finish	365	20	300	15
Flexothane	300	15	300	15
Nomex (flame retardant)	365	20	300	15
Polyester/Cotton 65/35	365	10	300	12
Basofil (genre Aramide) Cotton 60/40	365	14	300	10
Kermel(Aramide)/Viscose 50/50	365	10	300	14
Knitwear, tricot 100% Polyester strech	365	10	300	10
Beavernylon w/carbon finish	365 2nd seal	10 04	300 2nd seal	15 04
Fleece 100% Polyester	365	12	300	10
Nylon	365	20	275	15
PVC	365	20	275	15

Recomendations for best quality results:

1. Use 55 p.s.i. when sealing
2. Adapt the size of the sealing pad to the size of the transfer to avoid imprint of the sealing iron or use Impressio.
3. Please test: red, blue and green fabrics first to ensure the right parameters of pressure and temperature as well as the color fastness of the dye in the fabric.
4. Remove the carrier while still warm.
5. In case of doubt, always contact Thermopatch.

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Please visit thermopatch.com to find additional locations and contact information.