

梭织徽章

编织徽章是Thermopatch丰富的产品系列中非常引人注目的一款产品。得益于激光切割技术和凸起的刺绣边界，这种徽章拥有出色的“外观和触感”。各种形状可选。此外，这种徽章不仅柔韧而且耐用。

这种徽章的调色盘中包含不少于470种颜色。根据设计图可配有8种颜色。成品拥有鲜明的细节和高品质的外观。

编织徽章有两种粘合剂可选：适用于高温加工或低温加工。

编织徽章 (低温)	15 seconds 	140 + °C 	Pressure 0.5 kg / cm ² 	
编织徽章 (高温)	15 seconds 	160 + °C 	Pressure 0.5 kg / cm ² 	
Woven emblems (LOW temp, up to 40 °C home wash)				
Type of fabric	Temp. °C	Pressing time in sec.	Pressure in Bar Low/Medium/High	
Fleece, 100% Polyester	140	15	4.5 (Medium/High)	
Polyurethane or PVC coated polyester (rainwear), cover with baking paper	140 Repress	15 15	4.5 (Medium/High)	
Knitted fabrics, 100% polyester, viscose, acrylic (Sportswear, light workwear)	140	15	4.5 (Medium/High)	
Knitted fabrics, 100% wool, cotton (Sportswear, light workwear)	140	15	4.5 (Medium/High)	
Knitted fabrics, cotton or polyester with elastane 98%/2%	Preheat 140	10 15	4.5 (Medium/High)	

Flame-retardant cotton or polyester cotton (FR treated, Proban®)	Preheat 140	10 15	4.5 (Medium/High)
Cotton/polyamide 55%/45%	Preheat 140	10 15	4.5 (Medium/High)
Cotton/polyester 65%/35% or 60%/40% (with DWR finish)*	140	15	4.5 (Medium/High)
Aramide/Viscose 50%/50%	140	15	4.5 (Medium/High)
Linen, 100%	140	15	4.5 (Medium/High)
Aramid (Nomex III), 100%	140	15	4.5 (Medium/High)
Polyamide (Nylon), 100% (with DWR finish)*	Preheat 140	10 15	4.5 (Medium/High)
Polyester 100% (with DWR finish)*	Preheat 140	10 15	4.5 (Medium/High)
Polyester Cleanroom material anti-static 99%/1%	Preheat 140	10 15	4.5 (Medium/High)

Woven emblems (HIGH temp, up to tot 60 °C home wash)			
Type of fabric	Temp. °C	Pressing time in sec.	Pressure in Bar Low/Medium/High
Fleece, 100% Polyester	160	15	4.5 (Medium/High)
Polyurethane or PVC coated polyester (rainwear), cover with baking paper	160 Repress	15	4.5 (Medium/High)
Knitted fabrics, 100% polyester, viscose, acrylic (Sportswear, light workwear)	160 Repress	15	4.5 (Medium/High)
Knitted fabrics, 100% wool, cotton (Sportswear, light workwear)	160 Repress	15	4.5 (Medium/High)
Knitted fabrics, cotton or polyester with elastane 98%/2%	160 Repress	15	4.5 (Medium/High)

Flame-retardant cotton or polyester cotton (FR treated, Proban®)	160	15	4.5 (Medium/High)
Cotton/polyamide 55%/45%	Preheat 160	10 15	4.5 (Medium/High)
Cotton/polyester 65%/35% or 60%/40% (with DWR finish)*	160	15	4.5 (Medium/High)
Aramid/Viscose 50%/50%	160	15	4.5 (Medium/High)
Linen, 100%	160	15	4.5 (Medium/High)
Aramid (Nomex III), 100%	160	15	4.5 (Medium/High)
Polyamide (Nylon), 100% (with DWR finish)*	Preheat 160	10 15	4.5 (Medium/High)
Polyester 100% (with DWR finish)*	Preheat 160	10 15	4.5 (Medium/High)
Polyester Cleanroom material anti-static 99%/1%	Preheat 160	10 15	4.5 (Medium/High)