

## 梭织徽章

编织徽章是Thermopatch丰富的产品系列中非常引人注目的一款产品。得益于激光切割技术和凸起的刺绣边界，这种徽章拥有出色的“外观和触感”。各种形状可选。此外，这种徽章不仅柔韧而且耐用。

这种徽章的调色盘中包含不少于470种颜色。根据设计图可配有8种颜色。成品拥有鲜明的细节和高品质的外观。

编织徽章有两种粘合剂可选：适用于高温加工或低温加工。

| 编织徽章<br>(低温)                                                                   | 15 seconds<br> | 140<br>+<br>- °C<br> | Pressure<br>0.5 kg / cm <sup>2</sup><br> |  |
|--------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| 编织徽章<br>(高温)                                                                   | 15 seconds<br> | 160<br>+<br>- °C<br> | Pressure<br>0.5 kg / cm <sup>2</sup><br> |  |
| <b>Woven emblems (LOW temp, up to 40 °C home wash)</b>                         |                                                                                                 |                                                                                                       |                                                                                                                           |                                                                                   |
| Type of fabric                                                                 | Temp. °C                                                                                        | Pressing time in sec.                                                                                 | Pressure in Bar<br>Low/Medium/High                                                                                        |                                                                                   |
| Fleece, 100% Polyester                                                         | 140                                                                                             | 15                                                                                                    | 4.5 (Medium/High)                                                                                                         |                                                                                   |
| Polyurethane or PVC coated polyester (rainwear), cover with baking paper       | 140<br>Repress                                                                                  | 15<br>15                                                                                              | 4.5 (Medium/High)                                                                                                         |                                                                                   |
| Knitted fabrics, 100% polyester, viscose, acrylic (Sportswear, light workwear) | 140                                                                                             | 15                                                                                                    | 4.5 (Medium/High)                                                                                                         |                                                                                   |
| Knitted fabrics, 100% wool, cotton (Sportswear, light workwear)                | 140                                                                                             | 15                                                                                                    | 4.5 (Medium/High)                                                                                                         |                                                                                   |
| Knitted fabrics, cotton or polyester with elastane 98%/2%                      | Preheat<br>140                                                                                  | 10<br>15                                                                                              | 4.5 (Medium/High)                                                                                                         |                                                                                   |

|                                                                  |                |          |                   |
|------------------------------------------------------------------|----------------|----------|-------------------|
| Flame-retardant cotton or polyester cotton (FR treated, Proban®) | Preheat<br>140 | 10<br>15 | 4.5 (Medium/High) |
| Cotton/polyamide 55%/45%                                         | Preheat<br>140 | 10<br>15 | 4.5 (Medium/High) |
| Cotton/polyester 65%/35% or 60%/40% (with DWR finish)*           | 140            | 15       | 4.5 (Medium/High) |
| Aramide/Viscose 50%/50%                                          | 140            | 15       | 4.5 (Medium/High) |
| Linen, 100%                                                      | 140            | 15       | 4.5 (Medium/High) |
| Aramid (Nomex III), 100%                                         | 140            | 15       | 4.5 (Medium/High) |
| Polyamide (Nylon), 100% (with DWR finish)*                       | Preheat<br>140 | 10<br>15 | 4.5 (Medium/High) |
| Polyester 100% (with DWR finish)*                                | Preheat<br>140 | 10<br>15 | 4.5 (Medium/High) |
| Polyester Cleanroom material anti-static 99%/1%                  | Preheat<br>140 | 10<br>15 | 4.5 (Medium/High) |

| Woven emblems (HIGH temp, up to tot 60 °C home wash)                           |                |                       |                                 |
|--------------------------------------------------------------------------------|----------------|-----------------------|---------------------------------|
| Type of fabric                                                                 | Temp. °C       | Pressing time in sec. | Pressure in Bar Low/Medium/High |
| Fleece, 100% Polyester                                                         | 160            | 15                    | 4.5 (Medium/High)               |
| Polyurethane or PVC coated polyester (rainwear), cover with baking paper       | 160<br>Repress | 15                    | 4.5 (Medium/High)               |
| Knitted fabrics, 100% polyester, viscose, acrylic (Sportswear, light workwear) | 160<br>Repress | 15                    | 4.5 (Medium/High)               |
| Knitted fabrics, 100% wool, cotton (Sportswear, light workwear)                | 160<br>Repress | 15                    | 4.5 (Medium/High)               |
| Knitted fabrics, cotton or polyester with elastane 98%/2%                      | 160<br>Repress | 15                    | 4.5 (Medium/High)               |

|                                                                  |                |          |                   |
|------------------------------------------------------------------|----------------|----------|-------------------|
| Flame-retardant cotton or polyester cotton (FR treated, Proban®) | 160            | 15       | 4.5 (Medium/High) |
| Cotton/polyamide 55%/45%                                         | Preheat<br>160 | 10<br>15 | 4.5 (Medium/High) |
| Cotton/polyester 65%/35% or 60%/40% (with DWR finish)*           | 160            | 15       | 4.5 (Medium/High) |
| Aramid/Viscose 50%/50%                                           | 160            | 15       | 4.5 (Medium/High) |
| Linen, 100%                                                      | 160            | 15       | 4.5 (Medium/High) |
| Aramid (Nomex III), 100%                                         | 160            | 15       | 4.5 (Medium/High) |
| Polyamide (Nylon), 100% (with DWR finish)*                       | Preheat<br>160 | 10<br>15 | 4.5 (Medium/High) |
| Polyester 100% (with DWR finish)*                                | Preheat<br>160 | 10<br>15 | 4.5 (Medium/High) |
| Polyester Cleanroom material anti-static 99%/1%                  | Preheat<br>160 | 10<br>15 | 4.5 (Medium/High) |